

3. MECHANICAL PERFORMANCE

Item	Test Condition	Specification
3.1 Operating force	Operation temperature:-I0°C ~ +70°C	I.0±0.5kgf-cm
	Storage temperature:-40°C ~ +85°C	
3.2 Control strength	A static load of 1000gf-cm shall be applied in the	NIA
	operating direction and tensile direction of the unit	
	for one minute.	
3.3 Terminal strength	A static load of 1000gf-cm shall be applied to the	NIA
	tip of the terminal in a desired direction for one	
	minute.	
	The number of tests shall be one per terminal.	
3.4 Control wobble	Shall be measured by applying a static load of 1	Less than 1 mm
	00gf-cm to the tip of control unit.	
3.5 Soldering	Regarding preheating, the entire flow duration	More than 90% of the dipped
	should not exceed 2 minutes, and soldering	part shall be covered by solder
	surface temperature (undersurface of PCB) shall	
	be settled within I00°C.	
	Temperature of solder 260±5°C	
3.6 Soldering heat	Flow soldering condition:	No abnormalities shall be
resistance	to be performed in 10 seconds within 260±5°C	observed in appearance and
	Manual soldering condition:	operation shall be assured.
	to be performed in 3 seconds Max within 350±5°C	
3.7 Shaft stopper strength:	NIA	4kg-cm Min
3.8 Bushing mount strength	NIA	8kgf-cm MIN

4. ELECTRICAL PERFORMANCE

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Item	Test Condition	Requirement		
4.1 Rating	NIA	AC125V 0.3A		
4.2 Contact resistance	Shall be measured at 1KHz±200Hz	Less than 50mQ		
	(Max 20mV, Max 50mA) or 5V DC,			
	IA by a voltage drop method			
4.3 Insulation resistance	Shall be measured by applying	More than 100MQ		
	500V DC, between all terminals and			
	between the terminal and the frame			
	for 1 minute ± 5 seconds			
4.4 Withstand voltage	500V AC (50~60Hz, 2mA)	No function damage or		
	Shall be applied between all terminals	breakdown.		
	and between the terminal and frame			
	for one minute			

5. DURABILITY

Item	Test Condition	Requirement
5.1 Operating life under no	10,000 cycles of operation shall be performed	Contact resistance:
load	continuously at a rate of 15-20 cycles per minute	less than 200MΩ
	without load.	Insulation resistance:
		more than 50MΩ
5.2 Operating life under	10,000 cycles of operation shall be performed	Contact resistance:
load	continuously at a rate of 15-20 cycles per minute	less than 500MΩ
	with resistive load of AC125V 0.3A	